



On this Labor Day weekend, we salute the men and women that contribute to the success of the International Falls paper mill.

For over a century, Boise® paper has been made with pride at the Minnesota mill, delivering on our commitment to community, quality, and service.

Our Made in the USA promise means that we proudly support U.S. jobs and local economies through domestic manufacturing and distribution.



**BOISE® Paper**  
A Division of Packaging Corporation of America